

Date: Tuesday, 15/04/2008 10:34:50 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: CLAMP	
Job Number	: 38602			Part Number	: D37771	
Estimate Number	: 13264			Drawing Number	: D3777 REVA PRELIM	
P.O. Number	:			Project Number	: N/A	
This Issue	: 15/04/2008 S.O. No. :			Drawing Revision	: A PRELIM	
Prsht Rev.	: NC			Material	:	
First Issue	: / / Type : SMALL /MED FAB			Due Date	: 17/04/2008	
Previous Run	:			Qty:	1	Um: Each
Written By	:			make 3 for bending		
Checked & Approved By	:					
Comment	: Est Rev:A new issue 08-04-15 DD verified by:					

## Additional Product

~~NOT FOR FABRICATION ISSUE~~

FOR ENGINEERING USE ONLY

PROTOTYPE

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S22GA	304/316 .032 Sheet
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Comment: Qty.: 0.0210 sf(s)/Unit	Total : 0.0210 sf(s)
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304/316 .032 Sheet
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Batch: 106419
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HR 8-4-15
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2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
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1-Cut as per Dwg D3777
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Dwg Rev: PRE-L. A	HR 8-4-15
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(S)
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Prog Rev: PRE-L A
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2-Deburr if necessary
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3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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HR 8-4-15
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE
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4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK
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5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
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1- Deburr any rough edges
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2- Form as per Dwg D3777
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3- Tumble
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HR 08/04/15
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP

Job Number: 38602

Part Number: D37771

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	QC5	INSPECT WORK TO CURRENT STEP
CP08.04.15		
<b>Comment:</b> INSPECT WORK TO CURRENT STEP		
7.0	PACKAGING 1	PACKAGING RESOURCE #1
N/A  CP08.04.15		
<b>Comment:</b> PACKAGING RESOURCE #1		
Identify and Stock Location: _____		
8.0	QC21	FINAL INSPECTION/W/O RELEASE
08/04/16		
<b>Comment:</b> FINAL INSPECTION/W/O RELEASE		

Job Completion



mf 08-04-16

DART AEROSPACE LTD	Work Order:	38602
Description: CLAMP	Part Number:	D3777-1
Inspection Dwg: D3777-1 Rev: D.R.F. Lim		Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

X First Article      Prototype

Measured by:	BR
Date:	8-4-15

<b>Audited by:</b>	(P)
<b>Date:</b>	08.04.16

Prototype Approval: N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

4

## PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

**Product #:** D205-778

Job #: 00079

Date: 08.04.14

**Product Name: COMFORT SEAT**

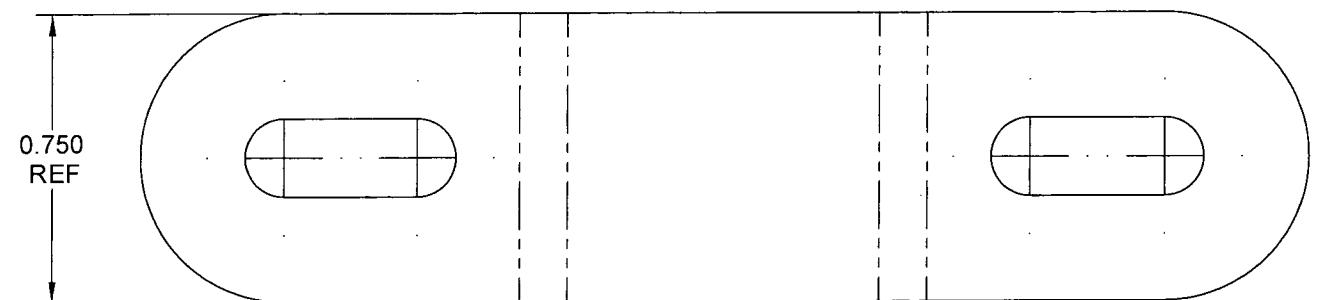
Requested By: *J. C.*

Design Manager Approval: 

8 7 6 5 4 3 2 1

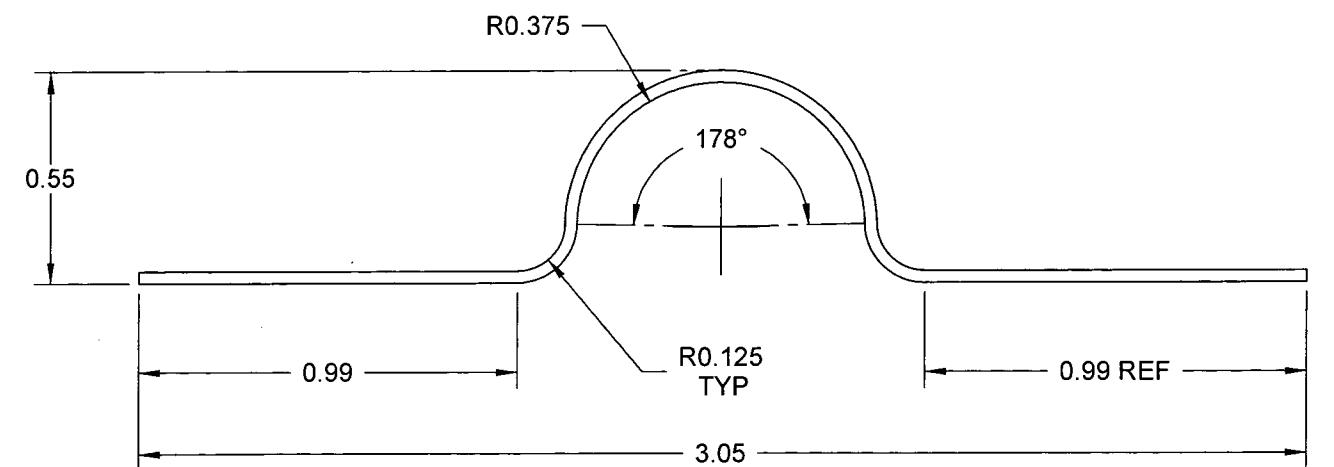
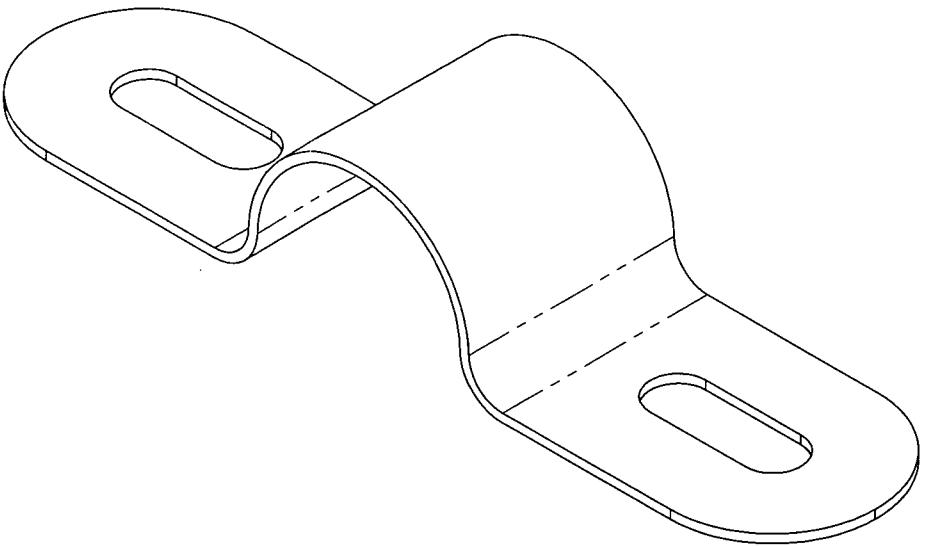
D

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C

C

**D3777-1 CLAMP**

B

B

**PRELIMINARY ISSUE**  
**DO NOT TYPE**  
 PLEASE RETURN ALL ISSUED  
 DATA TO ENGINEERING  
 08.04.08

**NOTES:**

- 1) MATERIAL: MAKE FROM D3777-1F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.02 lbs

A	New Issue	CP	08.04.08
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>QP</i>	DRAWN	HAWKSLEY, ONTARIO, CANADA
CHECKED			
MFG. APPR.	D3777	APPROVED	TITLE
DE APPR.			
DATE	08.04.08	SCALE	1:1
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8 7 6 5 4 3 2 1

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